

TECHNICAL CERAMICS OVERVIEW

Technical Bulletin A1





TYPICAL APPLICATIONS

Aerospace

Gas Nozzles, Thermal Insulators, Space Mirrors, and Nose Cones.

Automotive

Diesel Port Liners, Manifold Insulation, Catalyst Support Systems, Flow Separator Housings, Regenerator Cores, Turbine Nozzles.

Electrical

Connector Housings, Heater And Resistor Supports, Stand-Offs, Instrument and Appliance Insulators, Coil Forms and Bobbins.

Electronics

Wafer Chucks, Insulators, Vacuum Tube Structures, Microwave Housings, Arc Barriers, X-Ray Equipment, and PVD Applications.

Heat Treating

Brazing and Carburizing Fixtures, Induction Heating Tubes, Furnace and Tooling Insulation, Kiln Furniture, Welding Jigs, Hot Forming Dies.

Metallurgical

Molten Metal Crucibles, Nozzles, Troughs, Liners, Transfer Rollers, Structural Parts, Filters, Thermocouple Sheaths, Permanent Molds.

Petrochemical

High Temperature Corrosion and Wear-Resistant Components.

Plastics

Hot Die Parts for Thermoplastic Forming Equipment.

Aremco offers a wide range of full-fired and machinable ceramics for applications in the aerospace, automotive, electrical, heat-treating, metallurgical, semiconductor industries, and more.

CERAMIC GRADES

Machinables

502-600 Mica Glass-Ceramic 502-800 Macor Glass-Ceramics 502-900 Calcium Silicate

502-1100-UF Aluminum-Silicate, Un-Fired

502-1400-BF Aluminum Oxide, Bisque-Fired, 96%

502-1600 Boron Nitride, 99%

Full-Fired, Dense

 502-676
 Magnesium Oxide, 99.4%

 502-1100-FF
 Aluminum-Silicate, Full-Fired

 502-1400-96
 Aluminum Oxide, 96%

 502-1400-998
 Aluminum Oxide, 99.8%

502-1900-MSZ Zirconium Oxide, Magnesium Stabilized 502-1900-YTZP Zirconium Oxide, Yttria Stabilized

BN Composites

502-1810 Boron Nitride-Aluminum Oxide 502-1820 Boron Nitride-Aluminum Nitride 502-1830 Boron Nitride-Zirconium Oxide

Additional ceramics including Silicon Carbide and Silicon Nitride are available upon request.

MACHINABLE GRADES

502-600 Glass-Ceramic

Recommended for high dielectric and mechanical strength requirements and temperatures to 1100 °F (593 °C). Used for high voltage insulators, lamp housings, thermal switches, and radiation parts. Readily machined and no firing required. Plates are available from 1/8" to 1" thick; rods from 1/4" to 1" diameter.

502-800 Macor Glass-Ceramic

Recommended for temperatures to 1472 °F (800 °C) and peaks up to 1832 °F (1000 °C). Demonstrates low thermal conductivity, high strength, high electrical insulation, zero porosity, non-wetting, and coefficient of thermal expansion similar to most metals and sealing glasses. Machines to tight tolerances up to 0.0005″, surface finish of less than 20µin, and polishes to a smoothness of 0.5µin. Used for ultra high vacuum, aerospace, nuclear, welding, fixturing, and medical applications. Readily machined and no firing required. Bars, disks, rods and plates are available from $1/16^{\prime\prime}$ thick up to 12″ diameter.

502-900 Calcium Silicate (CS-85)

Structural insulation that combines high strength and excellent thermal insulating characteristics for use in heat treating, fire protection, and electrical applications. Also ideal for direct contact with non-ferrous metals. Machines easily and is available in $\frac{1}{4}$ " to 3" thick sheets \times 4' \times 8'.

502-1100-UF Alumino-Silicate, Unfired

Machined easily to close tolerances and can be used as-is or fired to increase temperature resistance and improve mechanical strength. Used for prototyping and small production runs of electrical and thermal insulators and brazing and heat-treating fixtures. Standard plates from $\frac{1}{4}$ " to 1" thick \times 12" \times 12"; rods from $\frac{1}{4}$ " to 4" diameter \times 12"; bars from 1" \times 1" to 1" \times 4" \times 4" \times 12".

502-1400-BF Aluminum Oxide, 96%, Partially Fired

Partially Fired alumina is machined easily to close tolerances and can be used as-is or fired to increase mechanical and thermal properties. This ceramic offers excellent corrosion, abrasion, and electrical and thermal shock resistance. Used for producing guides, fixtures, nozzles, pump liners, shafts, valve seats, and more. Plates are available from $\frac{1}{4}$ " to $\frac{3}{4}$ " thick × 6" × 6"; rods from $\frac{1}{4}$ " to 3" diameter × 10" long.

502-1600 Boron Nitride, 99%

Hot-pressed boron nitride provides high thermal conductivity, electrical insulation, and low coefficient of thermal expansion. Grades are non-reactive with molten salts, aluminum and other metals. Easily machined and available in plates from $\frac{1}{4}$ " to 1" thick; rods from $\frac{1}{4}$ " to 3" diameter by 12" long, and bars from $\frac{1}{4}$ " × $\frac{1}{4}$ " to 2" × 2".

FULL-FIRED, DENSE CERAMICS

502-676 Magnesium Oxide

This is a high density, fine grain, 99.38% magnesium oxide fabricated into thin-walled crucibles from 1" to 6" diameter and 1" to 10" high for applications to 3270 °F (1800 °C). Used

for processing beta-alumina, metal alloys, piezoelectrics, and superconductors.

502-1100-FF Alumino-Silicate, Full-Fired

Offers higher temperature resistance and improved mechanical strength over 502-1100-UF. Used for prototyping and small production runs of electrical and thermal insulators and brazing and heat-treating fixtures. Recommended for producing insulators, standoffs, feed-thrus, furnace carriers, and brazing fixtures.

502-1400-96 Alumina, Full-Fired, 96%

High strength aluminum oxide offers excellent corrosion, abrasion, and electrical and thermal shock resistance. Used for producing guides, fixtures, nozzles, pump liners, shafts, valve seats, and more.

502-1400-998 Alumina, Full-Fired, 99.8%

Higher strength, higher purity aluminum oxide ideal for metallurgical applications in which sensitivity to impurities may exist.

502-1900-MSZ Magnesia Partially Stabilized Zirconia

This grade offers the highest level of fracture toughness of all the zirconia materials and far exceeds that of aluminum oxide. Features include excellent fracture, corrosion, thermal shock, and wear resistance. Used for pump parts, valve components, bearings, and wear linings.

502-1900-YTZP Yttria Stabilized Zirconia

This grade offers the highest flexural strength of all the zirconia materials. The fine grain size lends itself to be used in cutting tools where a very sharp edge can be achieved and maintained due to its high wear resistance. Also provides excellent mechanical strength, corrosion and thermal shock resistance, impact toughness, and very low thermal conductivity. Used for structural components, wear parts, fiber optic ferrules and sleeves, oxygen sensors, solid oxide fuel cells.

BORON NITRIDE COMPOSITES

502-1810 BN-Al₂O₃

Hot-pressed BN-Al $_2O_3$ demonstrates good mechanical, thermal conductivity and electrical properties compared to BN. For use at temperatures to 1000 °C in air and 1700 °C in a vacuum or inert atmosphere. Ideal for producing gas atomization nozzles for the thermal spray industry.

502-1820 BN-AIN

Hot-pressed BN-AIN demonstrates high thermal conductivity and electrical resistivity, and good mechanical properties compared to BN. For use at temperatures to 1000 °C in air and 1800 °C in a vacuum or inert atmosphere. Ideal for applications requiring high thermal conductivity and electrical insulation in the semiconductor industry.

502-1830 BN-ZrO₂

Hot-pressed BN-ZrO $_2$ demonstrates the highest mechanical strength of all BN composites. Ideal for metallurgical/foundry applications for producing molds, molten liquid nozzles, and continuous casting separation rings.