

TECHNICAL NOTE

PYRO-PUTTY 950 – CHEMICAL RESISTANCE

Samples of Pyro-Putty 950 that were (A) uncured, (B) heat cured, (C) chemically cured, were immersed for eight hours in various solvents at 70 deg F and in various acids at both 70 and 170 deg F. The samples were then evaluated for softening or chemical attack.

| Solvent | A – Cured | B- Heat Cured | C – Chemically Cured |
|-----------------------|----------------|----------------------|----------------------|
| | | | |
| 1. Perchlorethylene | Poor | Excellent | Excellent |
| 2. Methylethyl Ketone | Poor | Excellent | Excellent |
| 3. Toluene | Fair | Excellent | Excellent |
| 4. Toluol | Fair | Excellent | Excellent |
| 5. Acetone | Fair | Excellent | Excellent |
| 6. Mineral Spirits | Fair | Excellent | Excellent |
| 7. Methanol | Good | Excellent | Excellent |
| | | | |
| Acid | 70/170F | 70/170F | 70/170F |
| | | | |
| 1. Conc. HCl | Poor/Not Run | Excellent/Excellent | Excellent/Excellent |
| 2. Conc. HNO3 | Excellent/Poor | Excellent/Fair | Excellent/Poor |
| 3. Conc. H2SO4 | Excellent/Fair | Excellent/Fair | Excellent/Fair |
| 4. 52% HF | Poor/Not Run | Excellent/Excellent | Excellent/Excellent |
| | | | |

Explanation of Ratings

| Solvents | | Acids | |
|-----------------|-------------------------------|-----------|----------------------------------|
| Poor | Softening of sample, swelling | Poor | Severe attack |
| Fair | Slight softening, no swelling | Fair | Surface oxidation, sample intact |
| Good | Very slight surface softening | Excellent | No effect |
| Excellent | No effect | | |